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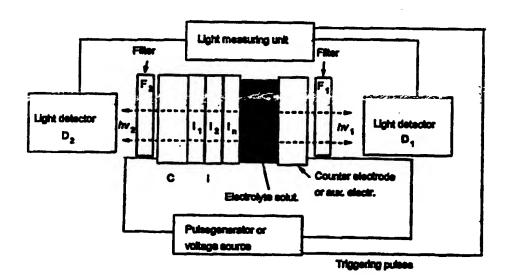
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(54) Title: ELECTRICAL EXCITATION OF LABEL SUBSTANCES AT COATED ELECTRODES



(57) Abstract

The excitation of label molecules usable in chemical and biochemical analysis by electrical pulses at electrodes covered with a thin insulating film, and the use of such electrodes in chemical, clinical and biochemical analysis. The electrodes consist of a conducting base material that has been coated with an organic or inorganic insulating film or multiple layers of such films, so that either one or several label compounds can be excited to an excited state which is deexcited by emission of ultraviolet, visible or infrared light, in aqueous solution providing the basis for reproducible analytical applications in bioaffinity assays such as immunoassays and DNA-probing assays.

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ELECTRICAL EXCITATION OF LABEL SUBSTANCES AT COATED ELECTRODES

Field of invention

The present invention relates to electrical excitation of label substances at electrodes covered with insulating layer/layers and utilisation of the resulting luminescence (electrogenerated luminescence, EL) in analytical methods, especially in bioaffinity assays.

Background of invention

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Many commercially important analytical methods are based on the principle that the analytes can be recognised and quantified from a matrix with using label substances. For instance, in the assays based on the biological properties of analytes, such as in immunoassays, the analyte (A) can be selectively captured from a solution upon a solid support with the aid of antibodies immobilised on the surface of the solid support, and the amount of (A) can be quantified using another antibody selectively binding with (A) and being labelled with a suitable marker substance. Such a marker substance can be, for instance, radioactive isotope, enzyme, molecule that absorbs light or fluorescence or phosphorescence, certain metal chelates etc., which can be coupled with chemical bonds with an antibody. Alternatively, purified (A) can be labelled (A-L) and the amount of unlabelled (A) can be determined by antibodies immobilised on a solid support with exploiting competitive reaction between (A-L) and analyte (A). DNA- and RNAprobing assays are based on the analogous bioaffinity principles as immunoassays and can be performed along with related procedures. Also, other chemical and biochemical analysis methods can be based on analogous principles. Presently, there is an increasing need for multiparameter assays due to a growing demand to decrease the costs and/or increase the simplicity and accuracy of determinations. One solution to these problems is the use of label compounds luminescing at different wavelengths. Various methods and strategies in immunoassays are described, e.g., in "The Immunoassay Handbook", Edited by David Wild, Stockton Press Ltd., New York, 1994, pages 1-618.

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It is already known that organic luminophores and metal chelates suitable for labelling in analytical methods can be excited with light or by electrochemical means resulting in the specific emission from the labelling substance. The methods based on these phenomena are generally sensitive and well-suited for the excitation of label substances. However, difficulties are encountered when the concentrations of labels in real assays are very low; e.g., the use of fluorescence is complicated by the existence of Tyndall, Raleigh, and Raman scattering, and by the background fluorescence common in biological samples. Phosphorescence in liquid phase is mainly usable only in connection with some specially synthesised lanthanide chelates. Utilisation of the long-lived photoluminescence of these compounds is restricted mainly due to complicated apparatus required and high cost of pulsed light sources.

Electrochemiluminescence can be generated in non-aqueous solvents at inert metal electrodes with a rather simple apparatus. However, bioaffinity assays which are of commercial importance are normally applicable in aqueous solutions only. Samples are practically always aqueous and therefore the detection method of a label substance must be applicable in aqueous solution. Presently, only certain transition metal chelates can serve as electrochemiluminescent labels in micellar solutions, which, in principle, are not fully aqueous solutions. However, these methods utilising conventional electrochemistry and inert metal electrodes do not allow simultaneous excitation of several label substances possessing sufficiently differing emission spectra and/or luminescence lifetime.

Mainly inert active metal (e.g. Pt and Au) or carbon electrodes are applied in conventional electrochemistry. Their utilisation is restricted to a narrow potential window due to the water decomposition reactions, hydrogen and oxygen evolution. Luminophores usable as fluorescent or phosphorescent labels cannot normally be electrically excited in aqueous solution at these electrodes due to the inaccessibility of the highly anodic and cathodic potentials required for the excitation reactions. With suitably selected semiconductor electrodes a wider potential window is achievable, but only very rare labelling substances can be excited at this type of electrodes in fully aqueous solutions.

The present invention provides considerable improvement for use of active metal electrodes or semiconductor electrodes and makes it possible to simultaneously excite a variety of different labelling substances in fully aqueous solution. The invention utilises a new type of electrodes, conductors covered with an insulating film, which are useless in the field of conventional electrochemistry. Below these electrodes are called either as insulator electrodes or insulating film-coated electrodes.

Detailed description of the invention

- The aim of the invention is a method and apparatus, with which one or several different types of label substances can be simultaneously electrically excited, so that the resulting luminescence can be utilised in bioaffinity assays such as immunoassays and DNA or RNA probing assays.
- This goal can be reached by exciting label molecules with insulator electrodes, which are in conformity with the methods and devices according to claims 1-14.

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It has been experimentally observed that extremely harsh redox conditions can be produced at aluminium electrodes, and that these conditions closely resemble those of radiolysis of water (S. Kulmala, "Electrogenerated lanthanide(III) luminescence at oxide-covered aluminium electrodes and closely related studies", Academic dissertation, Turun yliopisto, 1995). Electrically induced luminescence at aluminium electrodes has already been studied for several years using irreproducible results-yielding electrodes with natural oxide film coverage as described e.g. in references: J. Kankare, K. Fälden, S. Kulmala and K. Haapakka, Anal. Chim. Acta, 256 (1992) 17. and J. Kankare, K. Haapakka, S. Kulmala, V. Näntö, J. Eskola and H. Takalo, Anal. Chim. Acta, 266 (1992) 205. The nature of the metal itself was assumed to be the most important component of the system and the importance of the naturally existing 1-2 nm thick oxide film was not understood. For instance, in the literature, tantalum electrodes were claimed to be fully equivalent with aluminium electrodes and usable in the same applications as aluminium electrodes (UK Patent GB 2 217 007 B). However, tantalum oxide is an n-type semiconductor with a band

gap ca. 4 eV (S. Morrison, "Electrochemistry at Semiconductor and Oxidised Metal Electrodes", Pienum Press, New York, 1980, s.183) and, therefore, oxide-covered tantalum electrodes cannot be used according to the principles of the present invention. In the present invention, insulator electrode is determined as an electrode on which at least one of the coating layers consists of material that has band gap larger than 5 eV.

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The present invention is based on a thin, normally close to 4 nm thick, good-quality insulating film, upon the surface of which or in the vicinity of which the bioaffinity reactions are performed, or to the vicinity of which the products of the bioaffinity reaction are brought with a suitable medium such as electrolyte solution, or upon suitable supporting material such as surface of magnetic latex particles. The applicability of the present invention is partially based on the fact that the existence of an insulating film enables the Fermi-level of the base conductor to reach highly cathodic pulse potentials, and subsequently allows a transfer of energetic (hot) electrons into the electrolyte solution, either by tunnelling through the insulating film or as a consequence of an electron avalanche. If the Fermi level of the electron-emitting base conductor is above the conduction band edge of water (-1.3 eV on vacuum scale), the hot electrons can be injected into the conduction band of water and thus produce hydrated electrons as cathodic mediators for reduction reactions as has been described in the cases of radiolysis of water or photoionisation of solutes.

The insulating film on the electrodes also provides the basis for the Fermi level of the base conductor to reach highly anodic pulse potentials, which makes a new anodic process, a hole injection into the valence band of water, possible. This process is analogous to the electron injection into the conduction band of water, and results in the generation of hydroxyl radicals by dissociation of H_2O^+ -ion formed (valence band hole in the water) to proton and hydroxyl radical as known from the pulse radiolysis of water. Certain metal oxides, Al_2O_3 , SiO_2 , and MgO, may produce hydroxyl radical also by other solid state mechanisms as described in references: S. Kulmala, T. Ala-Kleme, A. Kulmala, D. Papkovsky and K. Loikas, "Cathodic Electrogenerated Chemiluminescence of Luminol

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at Disposable Oxide-covered Aluminum Electrodes", Anal. Chem., in press.; S. Kulmala & T. Ala-Kleme, Anal. Chim. Acta, 355 (1997) 1-5

Hydroxyl radical, having a strong tendency to addition and hydrogen abstraction reactions, can be transformed into other oxidising radicals which are better suited reactants in producing redox luminescence. These secondary oxidising radicals can be produced by addition of anions from the halide- and pseudo-halide series into the measuring electrolyte solution (X = halide or pseudo-halide-ion):

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$$OH + X \rightarrow OH + X$$

If an insulating film is incapable of producing hydroxyl radicals by the above-mentioned mechanisms or if one wishes to increase the amount of oxidising species at the expense of reducing equivalents, hydroxyl radicals can be generated from hydrogen peroxide according to reaction:

$$H_2O_2 + e^- \rightarrow 'OH + OH^-$$

An analogous technique also allows the production of sulfate and phosphate radicals, which are often better suited oxidants for the redox excitation pathways than hydroxyl radicals (S. Kulmala, T. Ala-Kleme, A. Kulmala, D. Papkovsky and K. Loikas, "Cathodic Electrogenerated Chemiluminescence of Luminol at Disposable Oxide-covered Aluminum Electrodes", Anal. Chem., in press.):

$$S_2O_8^{2^-} + e^- \rightarrow SO_4^{-1} + SO_4^{2^-}$$

25 $P_2O_8^{4^-} + e^- \rightarrow PO_4^{-2^-} + PO_4^{-3^-}$

The protonation of phosphate radicals affect the oxidising power of the radical whereas the oxidising power of sulfate radical is independent of the pH above pH 2.

Hence, highly oxidising and reducing conditions can be created simultaneously in the vicinity of insulating film-coated electrodes, which is usually a prerequisite for the existence of redox luminescence in aqueous solution.

Although the solid state phenomena utilised in this invention are known in the theories of physics, the present type of insulator electrodes has not been utilised in analytical chemistry, except in the case of aluminium electrodes covered with naturally existing poorquality and too thin oxide film (UK Patent GB 2 217 007 B) that have not led to any practical applications of such aluminium electrodes. On the contrary, the present invention forms a major improvement of the said electrodes by realising the correct role of the insulating films and their deliberate preparation.

According to the present invention, electrodes have a conductive base layer that can be composed of e.g., carbon (graphite, glassy carbon) or metal such as Be, Mg, Al, Ga, In, Au, Pt, Cu, Fe, Ru, stainless steel, Zn, Hg, Ag, Ni, Pd, Hf, Zr, (also Ta is suitable as the base conductor although Ta₂O₅ is not usable as an insulating film). However, it is possible that the electrode works better the smaller the work function of the base conductor is.

The conductor can be also a heavily doped semiconductor or metal oxide such as Si, Ge, Sn, ZnO, SnO₂ etc. The base conductor can be also composed of conductive polymer cox h as polyaniline, polypyrrole, polyacetylene, polytiophene or of corresponding polymers made from substituted monomers. The resistivity of the base conductor should be < 10 Ω cm.

Insulating layer(s) of the electrode can be made of some metal oxides, such as, SiO₂, MgO, CaO, SrO, BaO, Al₂O₃, HfO₂; of some other inorganic insulators, such as diamond, silicates or nitrides, some organic insulating materials such as paraffines, other solid or liquid hydrocarbons, organic insulating polymers such as, Teflon, polyethene, polypropene, polystyrene, polyacrylamides, epoxy-plastics etc. Normally metal oxides can be used as insulating film material only in the case of utilisation of pulsed excitation,

because DC-cathodisation normally ruins the insulating properties of the oxide films within few milliseconds.

Coating films of the electrodes can be manufactured by anodic oxidation, by Atomic Layer Epitaxy (ALE), by spraying polymeric or polymerisable material on the surface of the electrode, by dipping the electrodes in the above-mentioned solution and letting the solvent evaporate, by Langmuir-Blodgett methods or by other methods known from other coating processes. Especially in the case of silicon, there are several alternative methods to manufacture good-quality SiO₂ films known in the electronics industry.

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Although, in principle, naturally existing oxide film-covered aluminium electrodes can be used to excite some label substances, the commercial utilisation of these electrodes is impossible due to the poor quality of the natural oxide-film which results in the too high irreproducibility of the analysis results (S. Kulmala, "Electrogenerated lanthanide(III) luminescence at oxide-covered aluminium electrodes and closely related studies", Academic dissertation, Turun yliopisto, 1995, pp. 25-31 and 114-119.) However, the reproducibility of the analysis can be improved to the level required, by fabrication of good-quality insulating film with suitable thickness. It is characteristic for the present invention that the coating film/films are carefully layered upon the base conductor taking care that the total thickness of coating is optimal. In the case of aluminium, this kind of insulating film cannot be produced by letting aluminium to be oxidised in air, but can be manufactured by other methods. A preferred method is anodic oxidation of aluminium in suitable electrolyte solution and successive coating with organic material(s) to prevent the aqueous solution spoiling the insulating properties of the oxide film during the bioaffinity assays that is always inevitable to some degree in the absence of other shielding coating layers. Aluminium oxide film can also be made by coating some other material with aluminium, such as plastic, graphite, glassy carbon, metal, and subsequently oxidising aluminium and adding a final shielding layer.

When an aluminium oxide film is immersed in an aqueous solution, depending on the solution conditions, various uncontrollable processes start to proceed in the oxide film

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commencing from the outer part of the layer. Consequently, the properties of the naturally existing very thin (1-2 nm thick) spontaneously formed oxide film change as a function of time and induce strong decrease in the EL generation efficiency. As pointed out in Example 1, in aqueous solution the EL generation efficiency decreases 90 % during coating with a protein film necessary as the first step of any immunoassay. This drawback can be prevented, when the oxide film has been fabricated to optimal thickness and preferably covered with an additional shielding thin film, such as an organic insulating polymer film. Some organic polymers are also especially beneficial because they improve the coatability of the electrodes with antibodies and other biomaterials.

In bioanalytical methods, DNA- and RNA-probing techniques are practically as important techniques as immunoassays. Aluminium electrodes covered with thin naturally existing oxide film are unexpectedly not at all applicable in nucleic acid hybridisation assays. However, it was experimentally found out that even aluminium electrodes become useful also in these methods, if the oxide film is coated with a thin organic film such as polystyrene layer.

Suitable polymeric films can be readily created by dipping the electrode in polystyrene solution which has been made by dissolving polystyrene in an organic solvent such as benzene or toluene. In an analogous way, also many other polymers that can be dissolved as dilute solutions of solvents can be utilised in fabrication of thin polymer films. Among usable polymers there can be mentioned: polyamides, polyamines, polybutadiens, polycarbonates, polyenes, polyesters, polyethylenes, polyethylene-imides, polyformaldehyde etc. as has been described in the textbooks of polymer chemistry. Polymeric films can also be made from mixtures of polymers or they can be doped with inorganic materials. Polymeric film can be made exceptionally smooth by using commercially available apparatuses for growing of these films. The electrode surface need not to be totally coated with an insulating film designed for active use in excitation of labels, but insulating films can be in the form of very small spots or islands, surrounded by a thicker insulating film not allowing current transport with any

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mechanism. The electrodes are not necessarily always plate-like, but can also have a shape of a net, spike(s) tube(s), a plate with hole(s), etc.

Analogous polymeric films can be created also by allowing polymerisation to occur at the surface of a conductor or at the surface of insulating film-covered conductor. In this case, the reactants of polymerisation reaction are dissolved separately in a suitable inert solvent such as toluene, benzene, dichlormethane, etc. One of the components can be deposited with a special deposition device, or the electrode is automatically dipped in a solution of the component and solvent is allowed to evaporate. Another component can be deposited in an analogous way and polymerisation is allowed to occur. Alternatively, the reactants of polymerisation reaction are mixed in a solvent just before deposition. In all cases, the optimal thickness of the films can be experimentally found by adjusting the concentration of coating materials in the solvents or by using coating apparatus for adjustment of the film thickness. In some cases it is preferable to coat electrodes by spraying. Polymer must be divided in the spray to droplets with diameter 1-1000 nm in an appropriate solvent, such as, toluene, benzene, cyclohexane, chlorinated hydrocarbons, DMF, DMSO, or alcohols.

The main drawback of aluminium oxide films is that they cannot tolerate either basic or acidic conditions. This drawback can be prevented by an extra shielding layer or replacing aluminium oxide films with other insulating films. MgO films are suitable especially in basic conditions because these films are not dissolved in basic aqueous solutions. MgO films can be made e.g. by ALE-techniques and also these films can be coated with other films as pointed out above in the case of aluminium oxide films.

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Al₂O₃, MgO and other alkaline earth metal oxide coatings are less studied than rather well known SiO₂ films. SiO₂ is the most important insulating film material in electronics industry based on silicon technologies. There are several methods available for fabrication of good-quality SiO₂ films in this field of industry. Therefore, technically mature silicon technology is preferable in the fabrication of the electrode materials utilised in the embodiment of this invention.

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Inerganic inculating films can be totally replaced with suitable organic insulating films, if the production of oxidising species, generally necessary for excitation most of the label substances, is provided by addition of suitable coreactants such as peroxydisulfate, peroxydiphosphate, or hydrogen peroxide which produce strongly oxidising radicals via one-electron reduction. Often, the combination of inorganic and organic film is preferable.

The present invention makes a dramatic improvement over the prior art, specially, with increasing the reproducibility to a level required in practical analytical methods. Other advantages of the present invention are the excitation event itself and the accurate timing of excitation. In addition, a number of very differing label substances (emission spectra and luminescence lifetimes of which are different) can be simultaneously excited which allows multiparametric assays (Example 17). They also render a possibility to improve accuracy of determinations by internal standardisation. For instance, in homogeneous assays where unreacted excess label is not separated from immunocomplexes, dual labelling enables to quantitate simultaneously two different antibodies or their concentration ratio (Example 23). This allows efficient exclusion of matrix effects arising from deviating sample compositions often preventing the exploitation of homogeneous assays. Other major advantages of the present invention is the simplicity and low cost of the measuring instrument.

According to the present invention many types of luminophores can serve as the labels. For instance, following luminophores (or derivatives of them) can be utilised: 9-fuorenylmethylchloroformate (emission 309 nm), luminol (emission 420 nm), fluorescein (emission 516 nm), salicylates (emission in the region 400-450 nm), aminonaphthalene sulphonates (emission in the range of 400-500 nm) and coumarines (emission in the range of 450 nm - 550 nm), aromatic lanthanide(III) chelates, such as certain derivatives of terbium(III) complexes with following ligands: N¹-(4-aminobenzyl)diethylenetriamine-N¹,N²,N³,N³-tetra-acetate (Tb(III)-1), 4-(phenylethyl)(1-hydroxybenzene)-2,6-diyl)bis-methylenenitrilo)tetrakis(acetate) (Tb(III)-2); 4-

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benzoyl(1-hydroxybenzene)-2,6-diyl)-bis(methylenenitrilo)tetrakis(acetate) (Tb(III)-3), N^2 -(1-aminol-equyl) disthylenenitrianane- N^1 , N^1 , N^3 , N^3 , -tetra-acetate (Tb(III)-4); 4-methyl(1-hydroxybenzene)-2,6-diyyli)bis(methylenenitrilo)tetrakis(acetate) (Tb(III)-5)(The strongest emission line at 545 nm in the cases of all Tb(III) chelates), derivatives of certain transition metal chelates such as ruthenium(II) and osmium(II) -trisbipyridyl and trispyratsyl complexes (emission in the range of 550 - 650 nm).

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A high electric field across the insulating films induces also to some extent solid state electroluminescence in the film. This solid state electroluminescence makes possible the excitation of luminophores also by energy transfer from the intrinsic emission centres, if the luminophores are located sufficiently close to the insulating film. This effect enhances the proximity effect required by homogeneous assays.

The insulating film-coated electrodes described in the present invention can be used in an EL cell which contains at least two electrodes: an insulating film-covered working electrode and a counter electrode.

The insulating film-coated working electrode should fulfil the criteria described above, and depending on the optical properties and the thickness of the conducting material it can be either optically transparent or non-transparent. Usually the transmittance of the sufficiently thin base conductor is high enough in the desired optical range. The use of a transparent working electrode makes possible the measurement of electrically excited luminescence through the working electrode.

The selection of the counter electrode of the method is not critical. Conventional inert electrode materials (Pt, Au) are well suited. Often, even certain metals which are anodically dissolved can be used, because the measurements usually are made in the time scale where the anodic products from counter or auxiliary electrode do not have time to diffuse to the working electrode. Also some metal oxide electrodes, such as indium tin oxide, are well suited as an anode material. In this case the anode material can be readily made optically transparent. Stainless steel is also advantageous electrode material. If a

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non-transparent metal electrode serves as a counter electrode its shape can be chosen so that the lumineceance is measurable behind the counter electrode. For instance, a wire electrode covering only a very small part of the surface of the working electrode can be used or hole(s) drilled through the anode material allow the light detection behind the anode. Optically transparent counter electrode can be prepared from adequate metal film, e.g., from plastic or glass coated with a thin Au-film which can be further coated with a thin shielding film allowing electron and/or hole tunnelling through the outer film.

If the thickness of the insulating film on the working electrode is suitable, the excitation of the label in the detection stage can be done by cathodic voltage pulse train, but in the case of base material being anodically oxidisable material such as Si, Al, Be or Mg, it is sometimes beneficial to grow the oxide film thicker by oxidising anodic pulse before each cathodic excitation pulse.

Depending on the sensitivity range needed for the analyte(s), either a low-cost semiconductor detector or more expensive and more sensitive photomultiplier tube are suitable light detectors for the electroluminometer.

The novel electrodes described in the present invention can be used to electric excitation of also other kind of luminophores than presented in Description and Examples of the present invention, because it is obvious that also many other kind of molecules can be excited at insulating film-coated electrodes with the present methods. The use of insulating film-covered electrodes is not limited to certain equipment construction or just to analytical methods described hereby. In principle, also the reverse processes can be utilised as well. In this case, label molecules are illuminated with light and the resulting photocurrent induced by the photoinjection of carriers into probing electrode is measured or the potential of the probing electrode is measured allowing the quantitation of labels and analytes. In these applications, the probing electrode should preferably not be covered with an insulating film or favourably the thickness of the passive film should be less than 4

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Summary of the invention

The excitation of label molecules usable in chemical and biochemical analysis by electrical pulses at electrodes covered with a thin insulating film, and the use of such electrodes in chemical, clinical and biochemical analysis. The electrodes consist of a conducting base material that has been coated with an organic or inorganic insulating film or multiple layers of such films, so that either one or several label compounds can be excited to an excited state which is deexcited by emission of ultraviolet, visible or infrared light, in aqueous solution providing the basis for repreducible analytical applications in bioaffinity assays such as immunoassays and DNA-probing assays.

Description of the Drawings

Figure 1 presents the electrodes used in the present invention and the measuring instrument for luminescence. The working electrode is composed of a conducting base material (C) and of a thin insulating film (I) on its surface. The insulating film can be composed of one or several layers of same or different insulating material $(I_1, I_2 ... I_n)$. The working electrode can be optically transparent or non-transparent. With transparent working electrodes, the measurement of the light can be done trough the working electrode by detector D2. A twoelectrode cell is usually sufficient, but also a conventional three-electrode cell, which is composed of a working electrode and an auxiliary and a reference electrode such as Ag/AgCl-electrode can be used, as well. The working electrode (or auxiliary electrode) can be chosen geometrically so that the measurement of the light is occurring from the direction of the counter electrode (detector D1) irrespective the counter electrode being optically transparent or non-transparent to the light generated. When both the working and the counter electrodes are sufficiently transparent, the dual labelling and the measurement of the light at two different wavelengths (filters F₁ and F₂) can be done very simply without expensive optics or a beam divider. The light detectors D₁ and D₂ can be photomultiplier tubes, but also other less sensitive detectors are useful, when the concentration of the analytes is sufficiently high in the samples. The light measuring device depending on the application is either one or multichannel gated integrator, or a photon counter

Figure 2 presents the measuring principle of an immunochemical reaction with insulator electrodes. The working electrode consists of a base material C (1) and an insulating film I (2). Most commonly, the immunoassay is performed using an immunometric principle; then the insulating film I (2) is coated with antibodies (4) which are specific to the analyte (5). The immunoassay is then done so that the mixture of the sample and a label (7), i.e., a labelled second antibody specific to analyte (5), is incubated in the buffer solution in the contact with the surface of the working electrode. This results in the formation of immunocomplexes 1-(4)-(5)-(6)-(7) on the surface of insulating film. If the requirements of sensitivity for the determination of the analyte are not extremely high, the amount of the analyte can be quantified after this reaction step by exciting the label molecules (7), that are involved in the complex I-(4)-(5)-(6)-(7), by electric pulses. This so-called homogeneous assay principle is possible because the excitation of the label molecules is possible only to a certain distance (9) from the surface of the insulating film, whereas more distant label molecules are not excited. On the other hand, in the case of heterogeneous principle, the labelled antibodies not bound to complexes I-(4)-(5)-(6)-(7) [in other words the entities (6)-(7)] are washed away, providing a better sensitivity than the use of homogeneous assay principle. The chemical reactions occurring on the counter electrode (3) do not usually produce luminescence with the luminophores used in this invention.

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Figure 3. Depending on the material of working electrodes (insulator electrodes) they can sometimes be moulded to a shape of a vessel or cup (a), in this case, the insulating film has to be prepared on the surface of the electrode only after accomplishing the shape of the electrode; all the insulator electrodes are generally applicable as plate electrodes (b), but metal-based insulator electrodes can be used in many different forms, e.g., as "rake electrodes" (c), used in some Examples.

Figure 4. Standard curves of an immunometric assays of phospholipase A_2 whereby the insulator electrodes are covered with, (a) natural oxide layer, (b) anodised oxide layer, and (c) anodised oxide layer coated with polystyrene.

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- Figure 5. Standard curves of an immunometric assay of TSH whereby the insulator electrodes are aluminum electrodes covered with (a) natural oxide layer, (b) layer modified by anodising and by coating with epoxy plastic layer.
- Figure 6. Standard curve of a competitive assay of thyroxine (T4) whereby the insulator electrodes were anodised aluminium electrodes.
 - Figure 7. Detection of Philadelphia chromosome by DNA hybridisation method when the insulator electrodes were aluminium electrodes coated with polystyrene.
- Figure 8. Standard curves of an immunometric assay of TSH whereby the electrodes were of oxide-covered aluminium (a), and (b) the surface of the oxide modified by silanisation.

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- Figure 9. Standard curve of an immunometric assay of CRP whereby the insulator electrodes were oxide-covered magnesium electrodes coated with polystyrene.
 - Figure 10. Standard curve of an immunometric assay of β_2 -microglobulin whereby the insulator electrodes were anodised silicon electrodes.
- Figure 11. Standard curves of the immunometric assay of TSH whereby the insulator electrodes were, (a) silicon electrodes covered with a natural oxide film, (b) anodised silicon electrodes, (c) anodised silicon electrodes coated with polystyrene.
- Figure 12. Detection of Philadelphia chromosome by DNA hybridisation method whereby the insulator electrodes were anodised silicon electrodes coated with polystyrene.
 - Figure 13. Standard curve of a competitive assay of thyroxine (T4) whereby the insulator electrodes were anodised silicon electrodes.

- Figure 14. Standard curves of an immunometric assay of TSH whereby the insulator electrodes were sine electrodes either (a) first treated exchedically, or (b) directly coated with sequential layers of polystyrene and paraffin.
- Figure 15. Standard curve of an immunometric assay of β₂-microglobulin when the insulator electrodes were ITO-glass plates coated sequentially with polystyrene and paraffin.
- Figure 16. Standard curve of an immunemetric areay of β₂-microglobulin whereby the insulator electrodes were Au-PET films coated sequentially with polystyrene and paraffin.
 - Figure 17. Standard curve of an immunometric assay of CRP whereby the insulator electrodes were polyaniline films coated sequentially with polystyrene and paraffin.
- Figure 18. Standard curve of an immunometric assay of CRP whereby the insulator electrodes were of steel coated with aluminium oxide and polystyrene.
 - Figure 19. Recorded EL spectra showing simultaneous excitability of a short-lived and long-lived EL-emitting labels.
 - Figure 20. Standard curves of simultaneous immunometric assays of TSH and PLA₂ whereby the insulator electrodes were anodised aluminium electrodes coated with polystyrene.
- Figure 21. Standard curve of an immunometric assay of phospholipase A₂ using latex beads whereby the insulator electrodes were anodised aluminium electrodes coated with polystyrene.
- Figure 22. Standard curves of immunometric assays of phospholipase A₂ whereby enzymatic amplification was applied measuring directly 5-fluorosalisylic acid-label (a),

and by producing ternary Tb(III) complex prior to EL measurements, applying total EL (b) or time-resolved EL detection (c) with polystyrene coater magnesium electrodes.

- Figure 23. Standard curve of an immunometric assay of β_2 -microglobulin whereby the insulator electrodes were of anodised silicon.
 - Figure 24. Standard curve of an immunometric assay of β_2 -microglobulin whereby the insulator electrodes were of anodised silicon and the label was composed of liposomes containing luminophores.
- Figure 25. Standard curve of an immunometric assay of B₂-microglobulin whereby the insulation-electrodes were anodised of silicon and the label was a luminophore that can be photodetached by UV-light.
- Figure 26. The standard curve of an immunometric assay of β₂-microglobulin based on energy transfer whereby the insulator electrodes were made of anodised silicon.
- Figure 27. The standard curve of an immunometric assay of β_2 -microglobulin whereby the insulator electrodes were made of anodised silicon and the label was composed of polystyrene particles containing terbium chelates.

Example 1

- Preparation of insulator electrodes by anodising aluminium and modifying the surface by coating with polystyrene, and the immunoassay of phospholipase A_2 on the surface of these modified electrodes.
- Anodic oxidation of Al-electrode. Al-electrode (Merck Art. 1057) moulded and cut to the final shape was first washed in ultrasound bath with hexane. Hexane was then allowed to evaporate. The electrodes were first oxidised galvanostatically with current density of 2

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mA/cm² in 0.5 mol/L boric acid solution neutralised with ammonia until the anodising volesge of 2.93 V was reached. After this the anodising was continued potentiostatically until the current density was less than 10 μ A/cm².

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5 Coating oxidised electrode with polystyrene. The anodised parts of electrodes were coated first with polystyrene by sonicating the electrode for 10 s in the solution containing 0.7 mg/mL of polystyrene in benzene. Next the electrode was slowly lifted from the solution and allowed to dry at room temperature. The dry electrode was then slowly immersed into above-mentioned polystyrene solution further twice allowing the solvent totally to eva-

Coating electrode with antibody. Typically electrodes were coated with a monoclonal antibody by incubating the electrode overnight in TSA-buffer (0.05 mol/L Tris-HCl, pH 7.75, 0.9% NaCl, 0.05% NaN₃) containing the antibody (10 µg/mL; anti-PLA₂, clone 2E1, Labmaster Oy, Turku, Finland). Next day the electrode was washed six times with wash solution (0.01 mol/L Tris-HCl, pH 7.75, 0.9% NaCl and 0.02% Tween 20) and equilibrated overnight in saturation solution (TSA-buffer containing per litre 1 g bovine serum albumin, 60 g sorbitol and 1 mmol CaCl₂). The equilibrated electrode can be dried at room temperature without washing and stored dry at least for 3 months.

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Preparation of labelled antibody. The polyclonal sheep antibody specific to human pancreatic phospholipase A₂ (affinity purified by Labmaster Oy, Turku, Finland) was labelled with an isothiocyanate derivative of Tb(III)-1 chelate [Tb³⁺-N'-(p-isothiosyanatobenzyl)-diethylene triamine-N¹, N², N³, tetra acetate], (Wallac Oy, Turku, Finland) by allowing the antibody to react with the chelate in the molar ratio of 1:60 at pH 9.5. The pH was adjusted with 1 mol/L Na₂CO₃ solution. The labelled antibody was separated from unreacted chelate by gel filtration (Sepharose 6B 1 x50 cm, Sephadex G-50 1 x 5 cm) using TSA-buffer as eluent. Typically 5 - 10 chelate molecules can be bound in this way to one antibody molecule. To improve the stability, 0.1% bovine serum albumin was added to labelled antibody.

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Preparation of standards. The standards of human PLA₂ (0, 1, 5, 9, 54, 324 ng/mL, Labraster Oy, Turku, Finland) were prepared in TSA-buffer containing 7% bovine serum albumin.

Immunoassay. The immunoassay was carried out in the wells of microtiter strips. First, 25 μL of standard and 175 μL assay buffer (0.05 mol/L Tris-HCl, pH 7.75, 0.9% NaCl, 0.5% NaN₃, 0.5% bovine serum albumin, 0.05% bovine gammaglobulin and 0.01% Tween 40) were added. Next the electrode was added and after incubation for 1 h the electrode was washed with running wash solution and allowed to react with abelled antibody (500 $ng/200\;\mu\text{L})$ for 1 h. After the reaction, the electrode was washed and the EL was measured in the measuring solution (0.2 mol/L borate buffer, pH adjusted to 7.75 with sulphuric acid) containing alternatively either 0.01 mol/L NaN3 or 1 mmol/L K2S2O8. Fig. 4 shows typical standard curves obtained in the assays, where (a) electrodes were air-oxidised, (b) electrodes were anodised with 2.92 V, and (c) electrodes anodised with 2.92 V and coated with thin polystyrene layer as described above (in the measuring solution of 1 mol/L K₂S₂O₈). The measurements were performed using aluminium cup electrodes and the instrument described in an academic dissertation of S. Kulmala (University of Turku, Turku, Finland, 1995, pp. 34-35). In the measurement the excitation pulse was 200 ms and -10 V with the frequency of 100 Hz. The intensity of EL was integrated during 200 excitation pulses.

Example 2

Modifying surface of an insulator electrode by coating with epoxy resin and immunoassay of TSH on the surface of these modified electrodes.

The electrodes were cleaned and anodised as described in Example 1 and the electrodes were covered with thin layer of epoxy resin.

Coating electrodes with epoxy resin. Both components of the Super epoxy glue (Loctite Finland Oy, art. n:o 120-1, Finland) were dissolved 1% (w/v) in toluene. The components

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were mixed 1:1 and the electrode was immersed into this solution in ultrasound bath and then lifted slowly out of this solution. The flowing solution from the lower edge was dried and the electrode was allowed to dry at room temperature until toluene was evaporated and then further in an oven at 40°C for 24 h. Thicker coatings can be made by repeating the procedure.

Coating electrode with antibody. Electrodes were coated with antibody by physical adsorption by incubating the electrode in TSA-buffer containing the coating antibody (clone 8661, specific to the alpha chain of THS, Pharmacia, Uppsala, Sweden) 30 µg/mL for 3.0 h. After the coating the surface was washed with running wash solution and equilibrated overnight in TSA-buffer, pH 7.75, containing 0.1% bovine serum albumin and 5% D-sorbitol. After the equilibration the electrodes were dried and they were stable in storage for at least one year.

15 Preparation of labelled antibody. The labelled antibody for the assay of THS was prepared in the same way as in Example 1. In this case the monoclonal antibody that is specific to the \(\beta\)-chain of TSH (clone 5404, Medix Oy, Helsinki, Finland) was labelled.

Preparation of standards. TSH standards (0, 0.25, 1.5, 9, 54, 324 μU/mL) were prepared
 by diluting the stock standard (Scripps Laboratories Inc, San Diego, USA) in TSA-buffer containing 7% bovine serum albumin.

Immunoassay. THS standard (20 μL) and 180 μL (300 ng) of labelled antibody were added to the polystyrene wells. After incubation for 1h, the electrode was washed and the EL was measured as in Example 1a-1b, but using the electroluminometer constructed by modifying an Arcus fluorometer (Wallac, Turku, Finland). The rake electrodes were as in Fig. 3c. Fig. 5 displays standard curves obtained with electrodes covered (a) with naturally existing oxide film, and (b) with electrodes covered with an anodic oxide film and an epoxy film.

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Example 3

Competitive immunoassay of thyroxine (T4) wheryby the insulator electrodes were anodised aluminium electrodes covered with polystyrene.

Labelling of thyroxine. Thyroxine was bound to gelatine as follows. T4-N-hydroxysuccinimide ester (1 mg, Wallac Oy, Turku, Finland) was dissolved in 194 mL of dioxane and 0.1 mL of this solution was added to 1 mL of 0.05 mol/L phosphate buffer, pH 7.3, containing 20 mg of gelatin (E. Merck, Darmstadt, Germany). After the reaction overnight at +4°C gelatin was separated from small-molecular reagents by gel filtration using PD10-column (Pharmacia, Uppsala, Sweden) and phosphate buffer as eluent as above. The purified conjugate was labelled with isothiocyanate derivative of terbium chelate as in Example 1, but in this case the molar ratio of Tb-chelate to gelatin was 200:1. By assumption that the molecular weight of gelatin is 1 million it is possible to bind about 100 Tb-chelates to one gelatin molecule.

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Coating electrode with antibody. Electrodes were coated with rabbit anti-mouse immunoglobulin (Dako, Glostrup, Denmark) by incubating the electrode overnight in 0.1 mol/L phosphate buffer, pH 4.9, containing the antibody 5 µg/mL. Next day the electrode was washed with wash solution as in Example 1 and equilibrated overnight in TSA-buffer containing 0.1% bovine serum albumin, 6% D-sorbitol and 1 mmol/L CaCl₂. The coated electrode was dried without washing. It could be stored at room temperature without loss of activity for at least 3 months.

Preparation of standards. The standards of T4 (0, 10, 50, 100, 150 and 300 nmol/L) were prepared in 0.01 mol/L HEPES-, 0.001 mol/L sodium phosphate buffer, pH 7.4, containing 0.1 mol/L NaCl and 0.1% NaN₃ (HEPES-buffer), and 0.1% casein.

Immunoassay. To the wells of microtiter plates 20 μ L of standard were pipetted with 100 μ L (0.5 ng) monoclonal mouse anti-T4 antibody (Medix Inc, USA) and 100 μ L of gelatin-T4-Tb-conjugate (100 ng/mL). The electrode was added to the well and after incubation

for 1 h the electrode was washed 5 times and the measurement was done as in Example 2. The standard curve is shown in Fig. 6.

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Example 4

Detection of Philadelphia chromosome by DNA hybridisation method whereby the insulator electrodes were made of anodised aluminium and coated with polystyrene.

- Labelling the probe with Tb-chelate. The oligonucleotide containing amino groups (TTCGGGAAGTCGCCGGTCATCGTAGA-(C-NH₂)₂₅-5', Wallac, Turku, Finland) was labelled with Tb-chelate as in Example 2 except that the labelled nucleotide was purified using NAP-5 and NAP-10 columns (Pharmacia, Uppsala, Sweden).
- 15 Labelling the probe with biotin. For the assay, also another probe (C-(NH2-C)-GTCGTAAGGCGACTGGTAGTTATTCCTT-5', Wallac, Turku, Finland) was prepared. The N-hydroxysuccinimide derivative of biotin was allowed to react in 3.7 μL of N,N-dimethyl formamide overnight with the probe (5 nmol in 50 μL, in molar ratio of 50:1) at pH 9.5, at +4°C. pH was adjusted by adding Na₂CO₃ so much that the final molarity was 50 mmol/L. The probe was purified as the one labelled with Tb-chelate.

Coating electrode with streptavidin. The electrode was coated by incubating for 12-15 h in TSA-buffer containing streptavidin 10 µg/mL. Next day the electrode was washed with wash solution and equilibrated overnight in TSA-buffer containing 0.1% NaN₃, 0.5% bovine serum albumin and 6% sorbitol overnight. The electrode was dried and stored dry.

Hybridisation. A sequence of 170 base pairs, from K562 human cell line, amplified with PCR from chromosome Ph¹ (TYKS, Turku, Finland) was used as a positive sample and distilled water was a negative control. The positive sample and the negative control were kept in 100 °C for 10 minutes and then cooled down on an ice bath after which they were centrifuged with a microcentrifuge for 1 minute at 12000 rpm. Sample (50 μl) was

pipetted into a disposable curvette followed by 200 µl of the assay buffer, which contained 2 ng of biotinylated probe and 2 ng of the probe labelled with Tb(III) chelate One litre of assay buffer (25 mM TRIS-HCl, pH 7.75) contained 33.72 g of NaCl, 0.25 g of NaN₃, 2.5 g of the bovine serum albumin, 0.25 g bovine serum gammaglobulin, and 0.05 mL Tween 40. The reaction was allowed to proceed for 2 hours at 50°C. After the electrode was washed 6 times, EL was measured as in Example 2. Figure 7 shows the results achieved with electrodes uncoated (a) and coated with polystyrene (b).

Example 5

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Modifying the surface of aluminium electrodes by silanisation and the immunometric assay of TSH on the surface of these modified electrodes.

Silanisation of the aluminium electrode. The oxide-covered aluminium electrode was first washed with toluene in ultrasonic bath and then dried at 100 °C for I hour. Silanisation was carried out by sonicating the electrode twice for 30 seconds in a 5-% toluene solution of dicloromethylsilane. After the silanisation the electrode was rinsed once with toluene and twice with methanol.

20 Coating electrode with antibody. The electrode was coated as in Example 2.

Preparation of labelled antibody. Anti-TSH antibody was labelled with the isothiocyanate derivative of Tb(III)-2-chelate as shown in Examples 1 and 2.

25 Preparation of standards. TSH standards were prepared as in Example 2.

Immunochemical determination. The immunochemical determination and measuring of the EL were carried out as in Example 2. The standard curves achieved in the tests are shown in Fig. 8.

Example 6

Immunochemical determination of C-reactive protein by magnesium electrodes modified by coating the magnesium oxide surface of the electrode with polystyrene.

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- Coating electrode with polystyrene. A suitably sized Mg electrode (Merck Art. 5812) was washed in hexane using ultrasonic bath. Hexane was allowed to evaporate and the electrode was coated with polystyrene as in Example 1.
- Coating electrode with antibody. The electrode was antibody-coated with mouse antihuman CRP antibody (clone 7H4, Labmaster Ltd., Turku) by incubating it for 1 hour in TSA buffer (pH 8.7) containing 10 μg/mL of antibody. The electrode was washed, stabilised and stored as in Example 1.
- 15 Preparation of labelled antibody. The antibody (mouse anti-human C-reactive protein, CRP, clone 5F3, Labmaster Ltd., Turku) was labelled as in Example 1.
 - Preparation of standards. Standards (0, 5, 50, 500, 2000 and 5000 ng/mL) were made by dissolving stock solution of CRP (Labmaster Ltd., Turku) in TSA buffer containing 7% bovine serum albumin and 1mmol/L of CaCl₂ (the standard buffer).

Immunochemical detection. 10 μ L of standard and 200 μ L of standard buffer were added into a disposable cuvette (Brand, Cat. Number 7590 15, Wertheim, Germany) the volume of which was reduced to 250 μ L with a piece of Teflon. The coated electrode was inserted into the solution and incubated for 1 h. After washing (6 times) the labelled antibody in the standard buffer (200 μ L, 500 ng) was added into the cuvette and incubated again for 1 h. After the incubation the electrode was washed and the EL was measured in the same way as in Example 1, except that the EL measuring itself that was done using a side-on type photomultiplier tube and a disposable spectrophotometer cuvette made from polystyrene. The cuvette had Teflon holder for the plate working

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electrode and for Pt-wire counter electrode. The standard curve obtained is shown in Fig. 9.

Example 7

Immunochemical determination of β_{T} -microglobulin on the surface of pulse-anodised silicon electrodes.

Silicon electrodes were made from n-Si discs doped with antimony. The orientation of Si discs was (111) and resistivity 0.008-0.015 Ω cm (Okmetic Ltd., Finland). The electrodes were cut into the size of 8.0 x 55 mm before surface treatments.

Anodisation of silicon electrode. Si electrode was anodised in a similar electrolyte solution as aluminium in Example 1, but using pulse anodising with a pulse train instead of DC anodising. The pulse train consisted anodic and cathodic pulses (200-µs each, +5 V or -5 V, frequency 100 Hz) with 10-ms intermittent zero level between the pulses. After anodising, the electrode was rinsed with quartz distilled water.

Coating electrode with antibody. Typically oxide-covered silicon electrode (0.80 x 0.005 x 5.0 cm) was coated with mouse anti-β₂-microglobulin antibody (clone 6G12, Labmaster Ltd., Turku) by incubating overnight in 0.2 M NaH₂PO₄ solution, which contained 10 μg/mL of antibody. The next day the electrode was washed six times with washing solution (0.01 M TRIS-HCl buffer, pH 7.75, 0.9% NaCl and 0.02% Tween 20) and saturated overnight in a saturation solution, which was 0.05 M TRIS-HCl buffer, pH 7.75, containing 1 g of bovine serum albumin, 60 g of sorbitol and 1 mmol CaCl₂ per litre. The saturated electrode can be stored dry at least for 3 months after washing (6 times).

Preparation of labelled antibody. Second monoclonal anti-β₂-microglobulin antibody (clone 1F10, Labmaster Ltd., Turku) was labelled with isothiosyanato derivative of the
 Tb(II)-4 [Tb³⁺- N²-(4-isothiocyanatobenzoyl)-diethylentriamine-N¹, N¹, N³, N³ - tetraacetate] (Wallac Ltd., Turku) by allowing the antibody to react with the chelate in molar

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ratio of 1:60 at pH 9.5. pH was adjusted with 1 M Na₂CO₃ solution. Labelled antibody was purified from unreacted chelate by gelfiltration (Sepherose 6B 1 x 50 cm, Sepherose G-50 1 x 5 cm) using TSA buffer (0.05 mol/L TRIS-HCl, pH 7.75, 0.9% NaCl, 0.05% NaN₃) as mobile phase. Typically in this way, 5-10 chelate molecule can be bound to one antibody molecule. To improve the stability, 0.1% of bovine serum albumin was added into the solution of labelled antibody.

 β_2 -microglobulin standards. Standards (0.4, 1.6, 4.0, 8.0 and 16 mg/L) were prepared from β_2 -microglobulin purified from human ascites fluid (75.5 mg/mL, Labmaster Ltd., Turku, Finland) into the TSA buffer. TSA buffer contained 7.5% bovine serum albumin.

Immunochemical determination. Immunochemical reaction was performed in disposable polystyrene cuvettes (1 mL, Brand, Cat. Number 7590 15, Wertheim, Germany), the volume of which were reduced to 250 μl by a Teflon filler. Standards were diluted 1:50 with the assay buffer (0.05 mol/L TRIS-HCl, pH 7.75 containing 0.9% of NaCl, 0.05% of NaN3, 0.5% of bovine serum albumin and 0.01% Tween 20) and were added to the bottom of cuvette (40 μL). Then 160 μL of labelled antibody (500 ng containing 100 ng of labelled and 400 ng of unlabelled antibody, clone 1F10) in the assay buffer was added. Finally, the electrode coated with antibody was placed into the cuvette. Immunochemical reaction was allowed to take place for 1 h and the electrode was washed six times with washing solution.

Measuring of EL. EL was measured using electroluminometer and a cuvette especially prepared for this purpose. A Pt-wire served as counter electrode in the cuvette. Borate buffer, 0.2 mol/L, pH 7.75, containing 2 mmol/L K₂S₂O₈ was used as a measuring buffer.

The standard curve obtained is shown in Fig. 10.

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Example 8

Immunometric detection of TSH using anodised silicon electrodes and anodised silicon electrodes which were additionally coated with polystyrene.

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Coating electrodes with polystyrene. Silicon electrodes were prepared and anodised as in Example 7. The anodised electrodes were coated with polystyrene by sonicating the electrode for 30 seconds in a solution containing 1.5 mg/mL of polystyrene in benzene. After this, the electrode was lifted up slowly from the solution and allowed to dry at room temperature.

Electrodes were coated with antibody as in Examples 2 and 7 (clone 8661 Pharmacia, Uppsala, Sweden). The immunoassay was done in similar cuvettes as in Example 7, but using the labelled antibody prepared in Example 2 (80 ng of Tb(III)-2 labelled antibody/electrode) and the standard solution from Example 2. Figure 11 shows the standard curves obtained with potentiostatic excitation (-10 V, 200 μs excitation pulses, 500 excitation cycles). Electrodes that were not anodised (a), anodised electrodes (b), and the electrodes that were both anodised and coated with polystyrene (c).

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Example 9

DNA hybridisation method exploiting Si-electrodes modified by anodisation and coating with polystyrene.

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Silicon electrodes were prepared from n-Si discs doped with antimony. The orientation of Si discs was (111) and resistivity 0.008-0.015 Ω cm (Okmetic Ltd., Finland). The electrodes were cut into the size of 8.0 x 55 mm before surface treatments.

Anodisation of electrodes. Electrodes were anodised in a neutral 0.5 M ammoniumborate buffer first galvanostatically (1 mA/cm²) up to 5.2 V and then potentiostatically for 10 minutes.

- Coating with polystyrene. The anodised parts of the electrode were coated with polystyrene at first by sonicating the electrode for 10 seconds in a solution containing 10 mg/mL of polystyrene in benzene. After this the electrode was lifted up slowly from the solution and allowed to dry at room temperature.
- 10 Hybridisation and the EL measuring were carried out as in Example 4 except that the electroluminometer and the cuvettes were as in Example 7. The results are shown in Fig. 12.

Example 10

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Immunochemical detection of T4 with anodised Si-electrodes.

The Si-electrodes were prepared and anodised as in Example 9 and coated with antibody as in Example 3.

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Immunochemical detection. Twenty µL of standard, 200 µL of monoclonal mouse anti-T4 antibody (Medix Biotech, Inc, USA) and 200 mL gelatin-T4-Tb-conjugate (50 ng/mL) were pipetted to a disposable cuvette. The electrode was placed into the cuvette and incubated for 1.5 h with shaking and then washed 6 times. The measuring was done in as in Example 7. The standard curve is shown in Fig. 13.

Example 11

The immunochemical determination of TSH exploiting Zn-electrodes coated with alternating layers of polystyrene and paraffin.

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Cup electrodes (volume 450 μ l) made of Zn (Johnson Matthey Alfa Products) were first washed in an ultrasonic bath with hexans. Next, they were either treated cathodically in a peroxodisulfate solution in order to produce a thin oxide layer, or were coated directly with organic layers.

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Cathodic oxidation of Zn-electrodes. The zinc cups were filled with 0.450 mL of 0.01 M K₂S₂O₈ solution in a 0.2 M borate buffer, pH 9.2, and cathodised with 10000 pulses (200-μs/pulse, amplitude of -10 V, and frequency of 100 Hz). After this, the electrodes were washed with quartz distilled water and allowed to dry.

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Coating electrodes with organic layers. Oxidised or unoxidised electrodes were dipped slowly into a benzene solution of polystyrene (0.5 mg/mL). The electrodes were allowed to dry at room temperature for 24 h. Next, the electrodes coated with polystyrene were slowly dipped into a pentane solution of paraffin (1.0 mg/mL) and allowed to dry for 8 h.

Then a new polystyrene layer was added as described in Example 8. 15

Immunoassay was done in the same way as in Example 1 but with the reagents from Example 2. Standard curves are shown in Fig. 14.

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Example 12

Immunometric determination of β_{2} -microglobulin exploiting insulator electrodes composed from glass plates covered with indium tin oxide surface film and coated with alternating layers of polystyrene and paraffin.

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The electrodes (7.0 x 55 mm) were cut out from indium tin oxide-coated glass plates (Lohja Oy, Lohja, Finland) and then coated with polystyrene-paraffin-polystyrene layers as in Example 11.

Preparation of labelled antibody. Second monoclonal anti-β2-microglobulin antibody 30 (clone 1F10, Labmaster Ltd., Turku, Finland) was labelled with the isothiocyanato

derivative of Tb(III)-2 chelate. The labelling was done as in Example 7 with the isothiocyanato derivative of Tb(III)-4 chelate. The label was purified by gelfitted as in Example 7.

5 Immunochemical determination and EL measurements were carried out as in Example 7. Standard curve is shown in Fig. 15.

Example 13

Immunometric determination of β_T microglobulin exploiting polyethylene terephtalate sheets covered with transparent gold film (Au-PET foils) and coated with alternating layers of polystyrene and paraffin.

Au-PET foils (Intrex film, type 28FX43, Sierracin, Sylmar, California, USA) were glued on glass plates (8.0 x 55 mm) and the plate electrodes obtained were coated with polystyrene-paraffin-polystyrene layers as in Example 7. The immunochemical detection of β_2 -microglobulin was done as in Example 7, but using the labelled antibody prepared in Example 12. Standard curve is shown in Fig. 16.

20 Example 14

Immunometric determination of CRP using insulator electrodes based on a conducting polymer film coated with alternating layers of paraffin and polystyrene.

25 Preparation of conducting polymer layer and coating it with insulating layers. Steel electrodes were coated with polyaniline according to the paper: J. Michaelson, A. McEvoy and N. Kuramoto, React. Polym. 17 (1992) 197. Electrodes coated with conducting polymer were coated further with paraffin layer by dipping them into a hexane solution containing 1.0 mg/mL of paraffin. The electrodes were allowed to dry for 12 hours. After this the electrodes were coated with polystyrene layer by dipping them into a benzene solution containing 1.0 mg/mL of polystyrene.

The coating of the electrodes with antibody and immunosssays of CRP were carried out as in Example 6. The resulting standard curve is shown in Figure 17.

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Example 15

Immunometric determination of CRP exploiting insulator steel electrodes coated with aluminium oxide and polystyrene.

10 Coating steel with Aluminium oxide. Aluminium oxide layer was grown from Al(CH₃)₃ and water on the steel plate (50 x 50 mm) at 200°C by using ALE-technique. Ninety cycles that produce about 5 nm thick oxide layer, were used in growing. Before the steel plate was taken out of the reactor, it was allowed to cool down to 60°C in 10 mbar nitrogen atmosphere.

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Aluminium oxide-coated steel was cut to 7.0 mm wide strips and they were covered with a thin polystyrene layer by dipping them twice into a benzene solution containing 0.7 mg/mL of polystyrene. The strips were allowed to dry between and after dipping for 8 h at room temperature.

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Immunoassay was done in the same way as in Example, except that TSA buffer (pH 7.8) were the incubation buffer. Standard curve is shown in Figure 18.

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Example 16

Detection of mouse IgG by labels emitting short- and long-lived emission exploiting oxide-covered magnesium coated with polystyrene.

Magnesium electrodes were coated with polystyrene as described in Example 6 and coated with mouse IgG as in Example 1.

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Preparation of labelled enribodies. Rabbit antibody to mouse IgG (Dako, Denmark) was labelled with fluorescein-5-isothiocyanate (Sigma, F-7250) as the antibody was labelled with Tb(III)-1-isothiocyanate in Example 1. The molar ratio of antibody to label was 1:200. Accordingly, the same antibody was labelled with Eu(III)-3-isothiocyanate. The molar ratio of antibody to label was 1:100.

Detection of mouse IgG. The immunoreaction was made as in Example 6. Labelled antibodies were added in molar ratio of 10:1 (Eu(III)-3-label as an excess, total amount 200 ng/mL). After 30-min incubation, electrode was washed with distilled water and transferred to a cuvette of time-resolved spectrometer and the EL-spectra were recorded with time slices of 500 μs (Fig. 19). The spectrum shows that simultaneous short-lived (fluorescein label) and long lived (Eu(III)-3-label) emission can be separated by time-resolved detection. When electrode was coated with rabbit IgG, spectra of neither one of the labels were obtained. The spectra were recorded as in Example 1, with a spectrometer described elsewhere (S. Pihlajamäki and J. Kankare, J. Anal. Instrum. 18 (1986)171.).

Example 17

20 Simultaneous measurement of TSH and PLA₂ using anodised polystyrene-coated aluminium electrodes.

Labelling of antibodies. Monoclonal antibody specific to human TSH (clone 5404, Medix Oy, Helsinki) was labelled with aminohexylethylisoluminol (AHEI) by the method of Schroeder et al. (Methods in Enzymology, Vol 57, M. DeLuca (Ed.), Academic Press, N.Y., 1978).

Immunoassay. PLA₂ and TSH standards (25 μ L of each) and 175 μ L of mixture of antibodies in TSA-buffer (500 ng anti-PLA₂-antibody and 300 ng anti-TSH antibody) were added into the cuvettes. Electrodes (7.0 mm x 0.3mm x 50 mm) were inserted into cuvettes and incubated for 1 h with shaking. Electrodes were washed with a wash solution

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and EL was measured with an electroluminometer as in Example 16. Standard curves are shown in Fig. 20.

Example 18

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Immunoassay of PLA_2 using latex particles as the solid phase carriers and polystyrene-coated anodised aluminium cups.

Aluminium electrodes were anodised and coated with polystyrene as in Example 1.

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Coating of latex particles with antibodies. Stock suspension of latex particles (Sigma, LB-8) was diluted to 1:100 with TSA buffer. Into this dilution (100 μ L), 100 μ L of solution containing 5.7 mg/mL anti-PLA₂ antibody (clone 2E1, Labmaster Oy, Turku, Finland) in TSA buffer and the mixture was incubated overnight. Particles were separated by centrifugation and washed with the wash solution. After this the latex particles were saturated with 0.1 % bovine serum albumin solution as in Example 1. Tb(III)-1 chelate - antibody preparate was the same as in Example 1.

Immunoassay. About 180 million coated latex particles (20 µl of dilution of 1:20) were applied to 1.5-mL polypropylene centrifugal tubes saturated with bovine serum albumin. To this suspension, 20 µl of standard and 20 µl of Tb(III)-1-labelled antibody (500 ng) were added and incubated together for 20 min at room temperature. Then the particles were recovered by centrifugation and washed 2 times with the wash solution and once with EL-assay solution, to which 0.02 % TWEEN 40 (w/v) were added. Then the particles were suspended into EL measurement solution and EL was measured by using the cup electrodes. Fig. 21 shows the standard curve obtained.

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Example 19

Enzymatic amplification in an immunoassay of PLA₂ with latex particles as the solid carriers exploiting polystyrene-coated magnesium electrodes.

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Magnesium electrodes were coated with polystyrene film as in Example 6. Latex particles were coated with antibodies as in Example 18.

Labelling of antibodies with alkaline phosphatase. Polyclonal sheep anti-PLA₂ was labelled with alkaline phosphatase (ALF) with maleimide (E. Isnikawa, M. Imagawa, S. Hashida, S. Yoshitake, Y. Hamuguchi and T. Ueno, J. Immunoassay, 4 (1983) 209.).

Immunoassay. About 180 million coated latex particles (20 µl of dilution of 1:20) were applied to 1.5-mL polypropylene centrifugal tubes saturated with bovine serum albumin. To this suspension, 20 μL of standard and 20 μl of ALF-labelled antibody (600 ng) were added and the mixture was incubated for 15 min at room temperature. Then the particles were separated by centrifugation and washed 2 times with the wash solution. Particles were suspended into 200 μ l of a solution containing 1 mmol/L substrate (phosphoric acid ester of 5-fluorosalisylic acid, FSAF, Kronem Systems Inc. Mississauga, Ontario, Canada). The supernatant was separated after a 15-min incubation and 100 μL of it was transferred into EL currette. It contained a disposable coated Mg-working electrode and 2 non-disposable platinum wires as the counter electrode. Then 150 µl of 0.1 M NaOH containing 1.0 mmol/L potassium peroxodisulfate were added. EL was measured through a 420-nm interference filter. The standard curve (a) is shown in Fig. 22. An alternative detection method was the following: 150 μ L of supernatant was added to 100 μ L of 0.5 mM Tb(III)-EDTA solution in 0.2 M NaOH. The solution was mixed with a pipette and allowed to react for 15 min. The solution was transferred to EL cuvette and 25 μL of 0.01 M potassium peroxodisulfate were added. After mixing with a pipette, EL-signal was measured. Standard curves are shown in Fig. 22. Both total (b) and time-resolved (c) signals (8 ms window and 50 µs delay) were measured through 545 nm interference filter by integrating over 10000 excitation pulses.

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Example 20

Immunoassay for β_T -microglobulin on microtiter strips by detaching Tb ions from antibodies after the immunoreaction and measuring free Tb ions with a new complex using anodised silicon electrodes.

The wells of microtiter strips were coated as described in Example 7 for the electrodes. The antibody was labelled with Tb(III)-1 chelate as in Example 7 and the immunoassay was performed also as in Example 7. After 1-h incubation, the wells were washed with the wash solution and 200 μ L of 0.1 M glycine-H₂SO₄-buffer, pH 2.5, were added followed by a 15-min incubation. Then 150 μ L of the incubated solution was taken into the cuvette and 45 μ L of 0.5 mol/L Na₂CO₃ containing 5x10⁻⁴ mol/L of ligand 5 was added. The solution was mixed well and 205 μ L of measuring buffer was added. The Tb(III)-5 chelate thus produced was quantified with oxide-coated silicon electrodes as in Example 7. The standard curve is shown in Fig. 23.

Example 21

Immunoassay for β_T -microglobulin with liposomes as carriers of the label exploiting anodised silicon electrodes.

Liposomes containing Tb-5-complex were prepared. They were bound to antibodies (anti- β_2 -microglobulin, clone 6G12, Labmaster Oy, Turku, Finland) according to GP. Vonk, B. Wagner, Clin. Chem., 37 (1991) 1519. The immunoreaction was made as in Example 20, except that the buffer did not contain detergents. After washing, 230 μ L of 0.1 % Triton X-100, pH 3.2, in 0.1 M glycin buffer were added and incubated for 10 min. To this solution (200 μ L), 60 μ L of 0.5 mol/L Na₂CO₃ containing 5x10⁻⁴ mol/L of ligand 5, were added. Measuring buffer (240 μ L) was added to the cuvette and EL was measured using 5 V (DC) anodised silicon electrodes as in Example 20. Standard curves are shown in Fig. 24.

Example 22

Immunoassay for β_T -microglobulin employing UV-photochemical detaching of the label followed by measurement using anodised silicon electrodes.

Microtiter strips were coated as in Example 20.

Labelling of antibodies. The antibody (clone 1F10, Labraster Cy, Turku, Finland) was labelled with a photodetachable label (Rhodamine Green sulfosuccinimidyl ester, Molecular Probes, R-7091, Eugene, USA) according to the manufacturer's instructions.

The immunoassay was carried out in the wells of microtiter plates as in Example 20, except that after the washing, 200 μ L of 0.05 M Na₂B₄O₇ were pipetted into the wells.

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Detaching the label with UV-radiation and EL-measurement. Microtiter strips were exposed to UV-light (Philips HPLR) for 4.0 min from the top. From each well, 180 µL of solution was taken and transferred to a cuvette and 320 µL of measuring solution were added. Total emission was measured as in Example 20 but with using a band-pass filter of 520 nm. Standard curve is shown in Fig. 25.

Example 23

- Homogeneous immunoassay for β_2 -microglobulin exploiting energy transfer from donor to acceptor, enabling to observe delayed light emission from acceptor with an life-time related to the emission life-time of the donor.
- Labelling of antibodies. Coating antibody (clone 6G12, Labmaster Oy, Turku, Finland)
 was labelled with Tb(III)-2-isothiocyanate as the labelling of anti-TSH antibody in
 Example 2. Second monoclonal antibody (clone 1F10, Labmaster Oy, Turku, Finland) was

labelled with Rhodamine B isothiocyanate (Sigma, R 1755) using label/antibody ratio of 90:1. Rhodamine B-labelled antibody was ciluted after purification into an 0.2 M borate buffer, pH 7.8, including 4 % bovine serum albumin.

5 Coating of electrodes. Silicon electrodes were coated with Tb(III)-2-labelled antibodies as were done in Example 7 with the non-labelled antibody.

Immunoassay. Standard solution (40 μ L; the same standards as in Example 7 in dilution of 1:50 made into 0.2 M borate buffer, pH 7.8, containing 4 % of bovine serum albumin and 0.005 % Tween 20) and 160 μ L of Rhodamine B-labelled antibody (800 ng) were applied into the cuvette. Electrode was inserted into the cuvette containing disposable steel counter electrodes. After a 20-min incubation with shaking, the cuvette was tightly closed and placed into the electroluminometer. The ratio of EL signal at 490 nm and 670 nm (delay time 500 μ s; measuring window 3.0 ms) was measured. Results are in Fig. 26.

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Example 24

Homogeneous immunoassay for β_T microglobulin using terbium(III)-chelate -containing latex particles and anodised silicon electrodes.

Preparation of latex particles and coating with antibodies. Into a saturated solution of Tb(III)-5 chelate in benzene, polystyrene was dissolved to obtain concentration of 20 mg/mL. This mixture (400 μ L) was pipetted into 15 mL of pentane in an ultrasonic bath and sonicated for 5 min. Water (15 mL) was added and the mixture was shaked for 2 min. The latex particles were separated by centrifugation and suspended in 0.5 mL of TSA buffer.

Labelling of antibodies. The coating antibody (clone 6G12, Labmaster Oy, Turku, Finland) was labelled with 9-fuorenylmethylclhoroformate (FMOC, Aldrich, No. 16,051-2) according the manufacturer's instructions with using label/antibody ratio of 80:1.

Coating of electrodes. Silicon electrodes were prepared and anodised as in Example 9. They were coated with FMOC-labelled antibody as was done with unlabelled antibody in Example 7.

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Coating of latex particles. Latex particles were coated with antibodies (Clone 1F10, Labmaster Oy, Turku, Finland) as in Example 10.

Immunoassay. Standard solution (40 μL; the same standard solutions as in Example? as a dilution of 1:50 made up by 0.2 M borate buffer, pH 7.8, including 4 % bovine serum albumin and 0.005% Tween 20), 160 μL of the former buffer containing 1 mmol/L K₂S₂O₈ and 20 μL of the particle suspension were mixed in the cuvette. The reaction was allowed to proceed with shaking for 20 min and then 10 min without shaking. Eventually, EL was measured as in Example 7. Standard curve is shown in Fig. 27.

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Claims

- 1. The use of insulating film-covered electrodes for electric excitation of label molecules in bioaffinity and other related methods; wherein the molecules to be analysed, or the label molecules of one or more kinds carried by the analytes or molecules bound to analytes, are excited by electrical pulses in solution, on surface, or in the vicinity of insulating film-covered electrodes, followed by detection of the luminescence signal(s) emitted by the label(s) and quantitation of the analyte(s).
- 2. A method according to Claim 1, wherein the working electrode contains an electronically conductive material and a thin film of insulator of form (C/I), wherein (C) is the conductive base material with resistivity below 10 Ωcm, and (I) is a thin film deposited onto the said conductive material, and wherein (I) may involve one or more of film layers, of which at least one of them is an electrical insulator, band gap of which is equal or higher than 5 eV, and wherein the conductive base material (C) is of either metal, conductive polymer, or of electronically conductive doped semiconductive material, and wherein the insulator layer (I) is composed of inorganic or organic, small-or high-molecular-weight insulating film(s) made on the conductive material, and wherein the counter electrode can be electronically conductive relatively inert metal or another conductive material.
 - 3. A construction of insulator electrodes for use in the method according to Claim 1 or 2, wherein the said electrodes are made substantially optically transparent, at the wavelength range of emission of labels, allowing light measurement through the electrodes.
 - 4. A construction of substantially optically transparent electrodes according to Claim 3, wherein the said electrodes are made fukky or partly by Atomic Layer Epitaxy, ALE, techniques.
- 30 5. A method according to Claim 1 or 2, wherein the insulator layer (I) is of metal oxide or nitride, exemplified by aluminium, silicon, or magnesium oxides or nitrides, specifically

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created onto a conductive base material; or of silicates, such as aluminium silicate; or of organic polymer, such as polyamide, polyacrylamide, polyethene, polypropylene, fluorinated or chlorinated hydrocarbons, or other related polymer; or of a mixture of organic and inorganic substances, layered as a film of 1-200 nm in thickness, either directly onto the conductive material or onto its spontaneously or specifically formed oxide or nitride surface.

- 6. A method according to Claim 1 or 2; wherein the insulator film (I) is made by anodic oxidation, or thermally at elevated temperatures, or by ALE-technique onto a conductor (C), which can be oxidised spontaneously to form a passive oxide, exemplified by pure or composite aluminium, magnesium or silicon surfaces; wherein the destruction of oxide films induced by electric breakdowns or the reactions of the solvent, can be patched by electric current between the cathodic excitation pulses of luminophores with anodic pulses; and wherein the electrode base material (C) is favourably of silicon or composite silicon made to be conductive by doping with other materials, and wherein an oxide film is made onto the said base material, which film may or may not be additionally coated with an organic or inorganic films with thickness of 1-200 nm.
- 7. A method according to Claim 1 or 2, wherein the detectable molecule is of form:

 $(L)_n-X_x-Y_y$, wherein

L is label or mixture of different kinds of labels, the said label being a derivative of an organic luminophore, like a derivative of fluorescein, aminonaphthalenesulphonic acid, salicylates, rhodamines, or coumarines; a derivative of lanthanide chelates, like a derivative of Tb(III), Eu(III), Y(III), Sm(III), Dy(III), Gd(III) chelates; a derivative of transition metal chelates, like ruthenium(II)-trisbipyridyl- or ruthenium(II)-trispyrazyl chelates; wherein one or more of the said derivatives are bound through suitable functional groups either directly or through one or more of linking compounds (X) to the compound (Y), wherein (Y) is exemplified as protein, antibody, enzyme, or nucleic acid, which have affinity against the analyte to be quantified, and wherein the integral

subscripts n, x, and y express the number of (L), (X), and (Y), and are equal or larger than 1, and wherein compound (Y) can bind to cell, cell component, virus, bacterium, nucleic acid, DNA, RNA, DNA-fragment, RNA-fragment, polysaccharide, protein, polypeptide, enzyme, metabolite, hormone, pharmacological substance, medical drug, alkaloid, steroid, vitamin, amino acid, carbohydrate, environmental pollutant, or antibody, and wherein the joint compound (X) may contain, as the essential linking function, a chemical group such as ureido, thioureido, amide, substituted imide, thioether, -S-S-, sulfonamide, or N-substituted sulfonamide, that is a part of a larger molecule or polymer attaching to the compound (Y).

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8. A method according to any of Claims 1-7, wherein more than one kind of label is used simultaneously, so that the emission spectra and/or luminescence life-time of the labels deviate from each others, enabling the exploitation of the multilabelling for measurement of several analytes in the same time or the exploitation of internal standardisation.

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9. A method according to any of Claims 1-8, wherein the quantification of an analyte is carried out on an insulator electrode which is coated with compound (Y') either by physical adsorption or by covalent bonds, wherein (Y') has specific affinity to the same analyte as (Y) according to Claim 7, and wherein the affinity reaction takes place on the surface of insulator film before the detection step.

10. A competitive bioaffinity method according to Claim 7, wherein a competition of binding to (Y) on the surface of insulator electrode is created between labelled analyte (L)₀-X₂-A₂, wherein the integral subscripts neveral superiors are supposed to the competition of the

- $(L)_n-X_x-A_a$, wherein the integral subscripts n, x and a express the number of (L), (X) and (A), and analyte (A) originated from the sample enabling the analyte concentration to be determined with insulator electrodes mentioned in Claim 1 or 2.
- 11. A competitive bioaffinity method according to Claim 7 or 10, wherein binding of (L)_n-X_x-Y_y to (A) on the surface of insulator electrode is inhibited by (A) originated
 30 from the sample enabling the analyte concentration to be determined with insulator electrodes mentioned in Claim 1 or 2.

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- 12. A method according to any of Claims 1-11, wherein only the label molecules locating in the proximity of the insulator layer film can be excited by the electrical pulses enabling the analysis to be carried out by the homogeneous assay principle, and the separation of free label (L)_n-X_x-Y_y is not required before the detection step, or the quantitation is performed with heterogeneous principle and the free label (L)_n-X_x-Y_y is removed from the proximity of electrode by a washing step before the detection step, or so that the basic immunoreaction is carried out in a separate incubation chamber with small-sized solid support materials, like paramagnetic latex particles, whereby only the detection of the label is carried out on the electrode surface, after incubation and possible washings, by bringing the solid support materials into the proximity of the electrode.
- 13. A method according to any of Claims 1-12, wherein primary reducing and oxidising components generated in an electrochemical cell are transformed into secondary oxidising or reducing components by adding suitable coreactants, such as peroxodisulfate, peroxodiphoshate or hydrogen peroxide and other compounds which yield, as a consequence of one-electron reduction, a strongly oxidising agent, or the oxidising components generated in the cell are transformed to components, more suitable to excite the label used, by, for example, with the addition of a salt from the halide or pseudo-halide series containing ions such as F, Cl, Br, I, SCN, CN or N₃.
- 14. An analytical bioaffinity method according to Claims 7 or 12, wherein the luminescence signal is generated by electrical pulses on insulating film-covered electrodes defined by Claims 1 and 2, wherein the label; L, of Claim 7 is enzyme capable of amplification of luminescent luminophores, and specifically, wherein the said enzyme is alkaline phosphatase and the luminescent molecule is a highly luminescent molecule or a lanthanide chelate generated by the said enzyme.
- 15. A method according any of the Claims 1-14, wherein the luminophore is detached from the biomolecule bound to solid support before the quantitation of the luminescence signal.

16. A Method according to Claim 1 or 2 involving metal oxide or nitride-covered insulator electrodes, further coated with one or several organic layer(s), wherein the highly improved coatability of macromolecules onto such organic film(s) is exploited in an analytical assay, preferably bioaffinity assay, involving antibodies, antigens, or nucleic acids, with or without secondary reducing or oxidising agents mentioned in Claim 13.



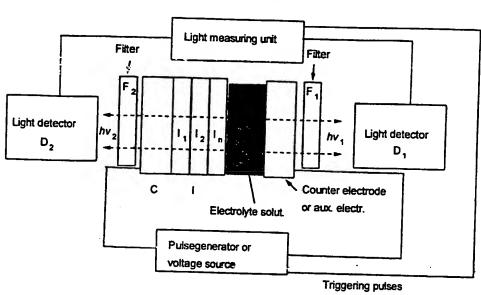
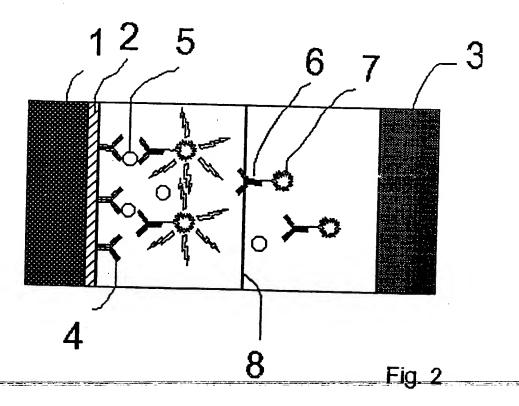
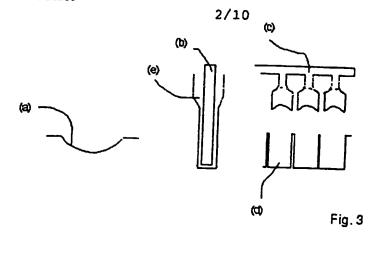


Fig. 1.





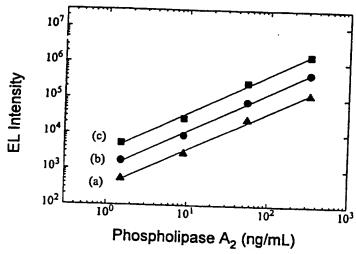


Fig. 4.

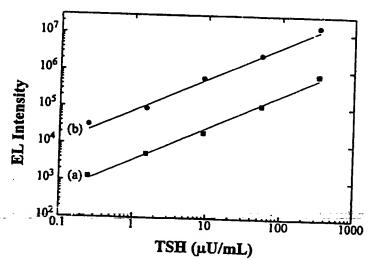


Fig. 5.

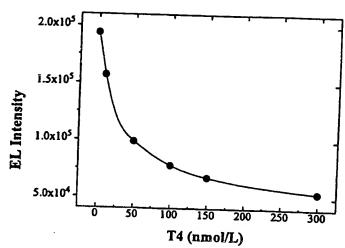


Fig. 6.

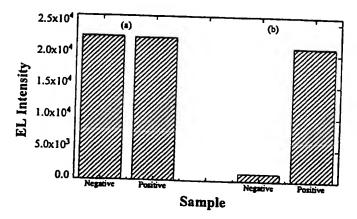


Fig. 7.

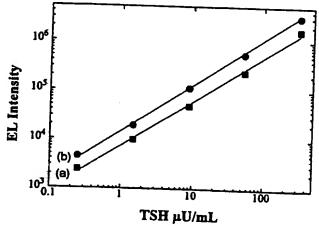


Fig. 8.

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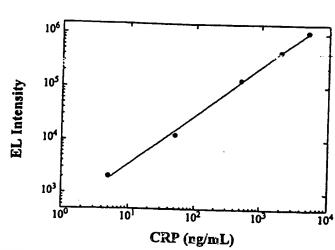


Fig. 9.

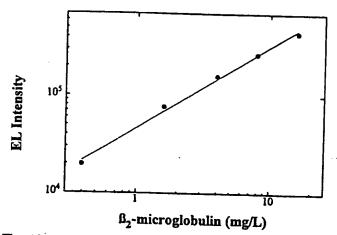


Fig. 10.

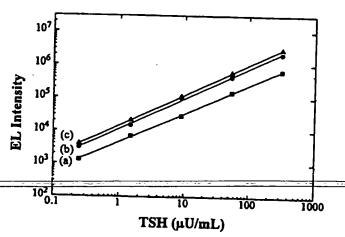


Fig. 11.

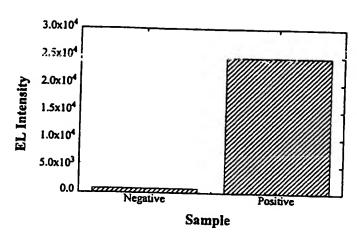


Fig. 12.

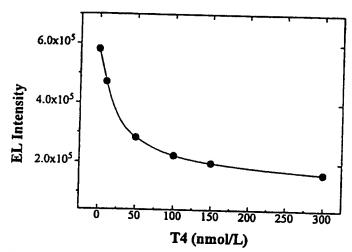


Fig. 13.

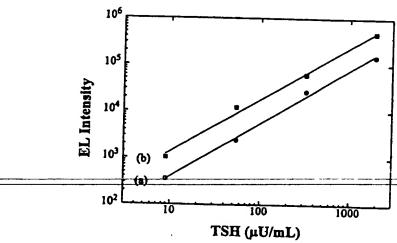


Fig. 14.



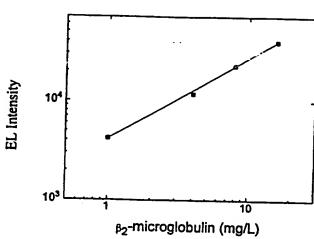


Fig. 15.

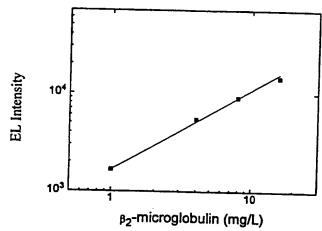


Fig. 16.

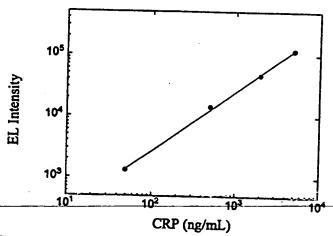


Fig. 17.

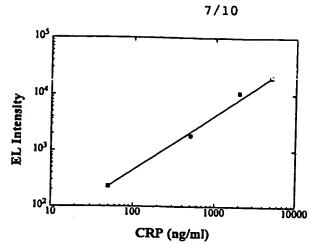


Fig. 18.

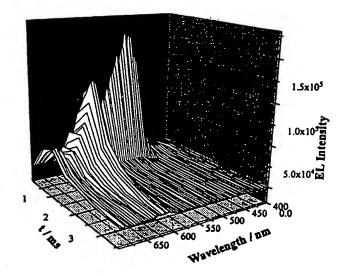


Fig. 19.

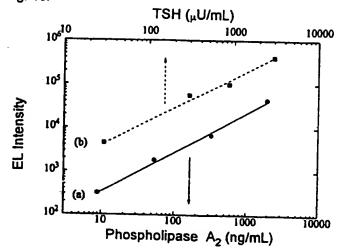


Fig. 20.

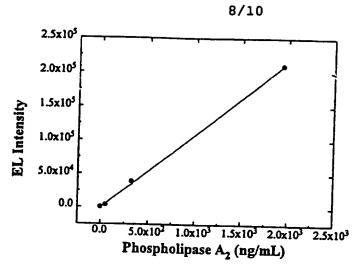


Fig. 21.

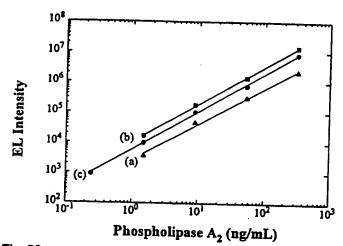


Fig. 22.

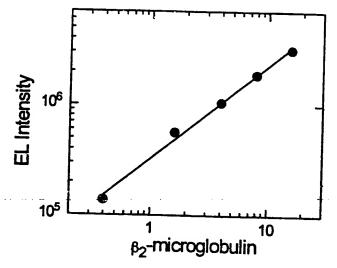


Fig. 23.

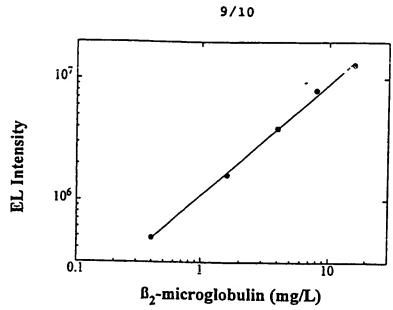


Fig. 24.

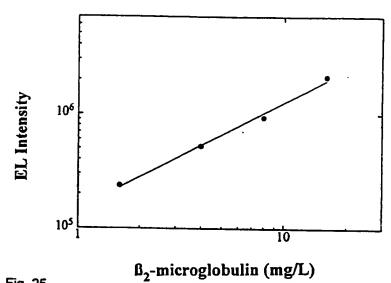


Fig. 25.

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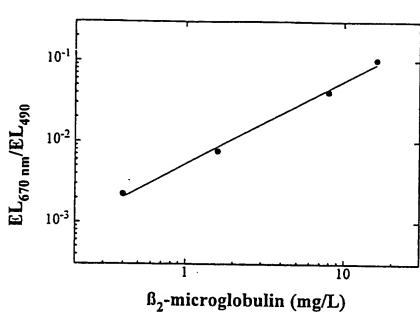


Fig. 26.

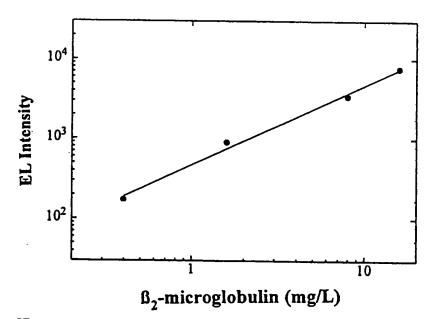


Fig. 27.

INTERNATIONAL SEARCH REPORT

International application No. PCT/FI 98/00114

A. CLASSIFICATION OF SUBJECT MATTER IPC6: G01N 21/66 // G01N 021/76, G01N 033/543, G01N 033/53, G01N 033/58 According to International Patent Classification (IPC) or to both national charaffication and IFC B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) IPC6: G01N Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched SE,DK,FI,NO classes as above Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) C. DOCUMENTS CONSIDERED TO BE RELEVANT Category* Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. X GB 2217007 A (JOUKO JUHANI KANKARE), 1-16 18 October 1989 (18.10.89), page 2, line 16 - line 18; page 4, line 7 - line 17, claims 1-18, abstract US 4280815 A (BRUCE J. OBERHARDT ET AL), X 1-6 28 July 1981 (28.07.81) A claims 1-21, abstract 7-16 Further documents are listed in the continuation of Box C. See patent family annex. Special categories of cited documents: T later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "A" document defining the general state of the art which is not considered to be of particular relevance "E" erlier document but published on or after the international filing date "X" document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) step when the document is taken alone document of particular relevance: the claimed invention cannot be "O" document referring to an oral disclosure, use, exhibition or other considered to involve an inventive step when the document is combined with one or more other such documents, such combination document published prior to the international filing date but later than being obvious to a person skilled in the as the priority date claimed & ... document member of the same patent family Date of the actual completion of the international search Date of mailing of the international search report **0 1 -**07- 1998 <u>29 June 1998</u> Name and mailing address of the ISA/ Authorized officer **Swedish Patent Office** Box 5055, S-102 42 STOCKHOLM Ulf Nyström Facsimile No. +46 8 666 02 86 Telephone No. +46 8 782 25 00 Form PCT/ISA/210 (second sheet) (July 1992)

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No.

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Patent document cited in search report			Publication date	Patent family member(s)		Publication date
GB	2217007	A	18/10/89	DE	3908918 A,C	05/10/89
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